INKEUPS

SB SERIES TECHNICAL DATA

APPLICATIONS:

SB Series is a specialized 1 or 2 component pad printing ink with excellent adhesion to rubber-like substrates. Its unique flexibility, high gloss and opacity make it the ideal choice for rubberized and softtouch items. SB as a 2 component ink provides exceptional mechanical abrasion resistance.

Polyurethane based materials

	Flexible substrates Textiles
FEATURES:	One- or two-component ink. Glossy finish, fast drying, good opacity.
OUTDOOR RESISTANCE:	Not suitable for printed objects destined outdoors.
Mixing Preparation:	Solvent 15 20%

2 Component Usage	Solvent- 15-20%			
Optional	Hardners- 10:1			
·	Screen Printing- 8-15%			

Rubber

DRYING PROCESS:	Ready for overprinting in less than 60 seconds
	Dust dry in 20 minutes at room temperature
	Complete cross-linking (full cure) of the inks is realized in 6-8 days at room temperatures

COLOR RANGE:	(160) 110	117	124	133	141	
	165	120	130	134	142	
	112	121	131	136	150	
	115	122	132	140	151	
	Also available:					

, 1150 available.					
Metallic colors	•	Mixing	colors	•	HD colors
In-house color-	m	atching			

AUXILIARIES &	Fast Solvent	SB-M Solvent
ADDITIVES:	Slow Solvent	G Solvent
	Slowest Solvent	EB or S3 Solvent
	Hardener	1000H
	Cleaner	EBD

INK REMOVAL: InkAway!

PRODUCT CLASSIFICATION:

The SB Series Ink is classified as NT (non-toxic) and are formulated with pigments which are free from heavy metals. Safety Data Sheets are available according to UE regulation. Main indications are carried on the product label. Not suitable for contact with food (not conform to FDA).

NOTE

Our technical consultancy carried out by word, writing or thorough testing are based on our best knowledge. This does not exempt the customer from carrying out their own testing on our products in order to check their suitability for adhesion.